12352 V

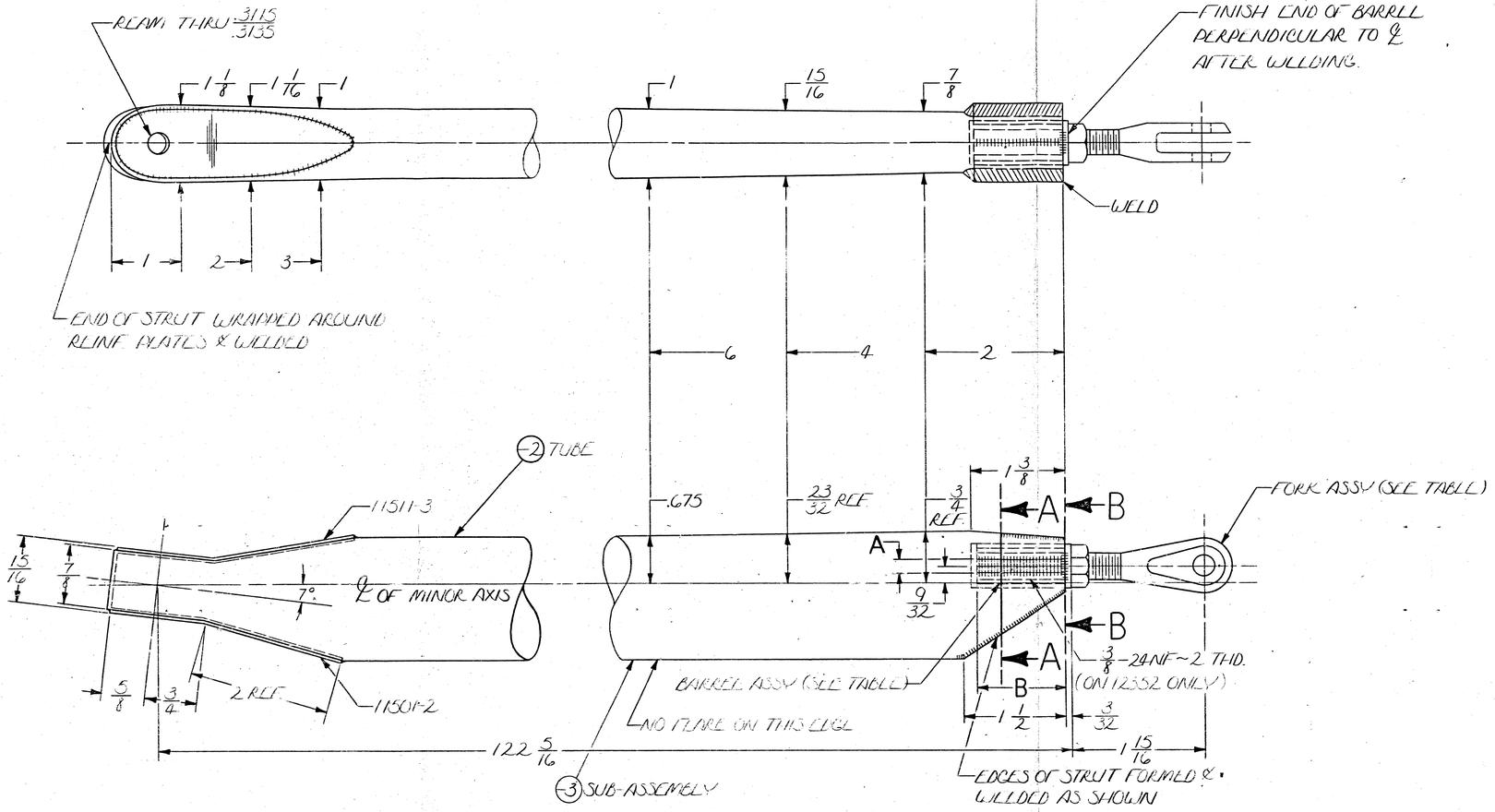
UNINCORPORATED EO'S

MAS523 RIVET CODE	
BASIC CODE	DASH NO. FOR DIA K=MFD HEAD NEAR SIDE F=MFD HEAD FAR SIDE
D = DIMPLE FIGURE = NO. OF SHEETS TO BE DIMPLED C = COUNTERSUNK	DASH NO. FOR LENGTH W=SPOTWELD OPTIONAL

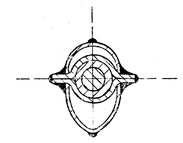
BASIC CODES	
BJ = MS20470AD	=
BB = MS20426AD	=
AA = MS20600AD	=
BK = MS20470B	=

NOTE

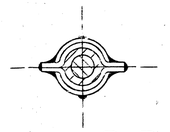
1 PART 12352 CONSIDERED UNSATISFACTORY, REPLACED BY 12352-4.



ASSY NO	BARREL NO	FORK NO	A	B	REMARKS
12352	11711	11281	3/16	1 3/8	SEE NOTE 1
12352-4	12521	13770	1/4	1 3/16	



SECTION A-A
FULL SIZE



SECTION B-B
FULL SIZE

			PART NO.	PART NAME	MATERIAL	STOCK SIZE	MATERIAL SPECIFICATION	HT. TR.	FINISH SPECIFICATION	NOTE	ZONE	ITEM NO.
1			13770	FORK ASSY								11
1			12521	BARREL ASSY								10
	1	1	11711	BARREL ASSY								9
1	1	1	11511-3	PLATE								8
1	1	1	11501-2	PLATE								7
REF ONLY			11331	REAR LIFT STRUT SECTION								6
		1	11281	FORK ASSY								5
1	1	1	-2	124 LONG-PIPER SECTION 11331								4
X			-4	STRUT ASSY								3
	X		-3	STRUT ASSY								2
		X	-0	STRUT ASSY								1
-4	-3	-0*	PART NO.	PART NAME	MATERIAL	STOCK SIZE	MATERIAL SPECIFICATION	HT. TR.	FINISH SPECIFICATION	NOTE	ZONE	ITEM NO.

ASSY

← INSTL/ASSY/SUB ASSY KIT

REVISION: LTR. | BY | DATE | APPD. | LTR. | BY | DATE | APPD.

DRAFTSMAN: LINDA MYERS 7-7-80
DESIGN ENGR.
PROGRAM MGR.
SCALE: FULL
CAL. WT. | ARM | ACT. WT. | WT./SIGN.
TOL. XXX = +/-.010 .XX = +/-.030 (REF. SPEC 9)
FINISH - PIPER SPECIFICATION 10
MANUFACTURING PRACTICES - PIPER SPEC. 9

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PIPER AIRCRAFT CORP.
LOCK HAVEN PENNA.

DOA
MANUFACTURING
MATERIALS

STRUT ASSEMBLY-REAR LIFT

REF. LAYOUT NO. (S) Paul O'Donnell for Gross weight Increase

SH. 1 OF 1

12352 V